

Push-In Fitting Installation Procedure:

A. Installation of Pipe Fittings:

Tighten fitting by hand, then turn it 2-3 turns with a wrench until it reaches the desired torque listed. If the fitting is not pre-coated with sealant, or is used and the sealant is not in good condition, apply Teflon sealant tape to the threads.

Recommendation of Torque for Tightening Fittings		
Fitting Thread Size	Torque, lb-ft	Torque, kgf/cm
10-32, M5 –M6	1.0 -1.5	14 –21
NPT1/8, R1/8	5 -6.5	70 -90
NPT1/4, R1/4	8.5 -10	120 -140
NPT3/8, R3/8	16 -17.5	220 -240
NPT1/2, R1/2	20 -21.5	280 -300

B. Installation of Tubing into Fitting:

1. Slowly push a clean and perpendicularly cut tubing into the fitting until it comes to a dead stop.
2. Pull the tubing back gently until the Grip Ring or Collet of the fitting grips onto the tubing and has a good seal.
3. Use Polyethylene, Polypropylene, Polyurethane or Nylon Tubing designed for instant fittings.
4. Hard metal tubing can be used for all metal Stainless Steel and all Brass fittings if the tubing is pre-grooved.

C. Removal of Tubing from Fitting:

1. Push in evenly on the two long oval sides of the Release Button.
2. Pull out the tube while depressing the Release Button.
3. To reuse the tubing, cut off the lodged portion of the previously used tubing in an even and perpendicular fashion.

Tubing Material	Specified Size	Hardness (Durometer)
Polyurethane	+/- 0.006" (+/-0.15 mm)	Shore A 85 or higher
Polyethylene	+/- 0.004" (+/-0.1 mm)	Shore D 44—D75
Polypropylene	+/- 0.004" (+/-0.1 mm)	Shore D 44—D75
Nylon	+/- 0.004" (+/-0.1 mm)	Shore D 44—D75
Pre-grooved Metal Tubing	+/- 0.004" (+/-0.1 mm)	